

Purging Guidelines

Follow these suggested procedures with PurgePacks™ to Simplify the Purging Process and Save

- Step 1: Maintain processing profile for resin in the machine and empty the barrel and screw of residual resin-
- Step 2: Clean feed throat and hopper of any contaminates-
- Step 3: Adjust machine profiles for the resin required for the next job-

PurgePacks™ Usage Chart

Use (1) One PurgePacks™ for ever 1 inch of screw diameter (1 inch=25.4 mm)

<u>INCH</u>		PurgePacks™		<u>MM</u>		PurgePacks™
1 in.	=	1		25.4mm	=	1
1.5in.	=	2		38.1mm	=	2
2 in.	=	2		50.8mm	=	2
2.5in.	=	3		63.5mm	=	3
3 in.	=	3		76.2mm	=	3
3.5in	=	4		88.9mm	=	4
4 in.	=	4		101.6mm	=	4

- Step 4: Once the machine is ready, place PurgePacks™ directly into the hopper and follow with enough resin to fill the barrel- (with applications that require more than one PurgePacks™, place one PurgePacks™ into the hopper and follow with a small amount of resin and repeat until entire dosage has been added- then charge the barrel with resin).
- Step 5: Make certain that the screw is in the forward position and add enough resin to flush the barrel of any residue and resin appears natural and clean.
- Step 6: Purging Process is Complete, resume with standard procedures for next job.

PurgePacks™

Simplify the Purging Process